



## Mini milling cutter HSS-Co8, uncoated, Ø e8 DC: 5mm



### Order data

Order number	191400 5
GTIN	4045197102515
Item class	12W

### Description

#### Version:

Centre cutting teeth for plunging.

**Eccentric relief ground.** General-purpose cutting edge geometry. Shank similar to DIN 1835 B with shank tolerance h6. For use as **slot drill or end mill** in side lock arbors and collet chucks.

**High cutting performance,** very competitive price. For milling keyways.

#### Note:

Save the regrinding costs: it is cheaper to use a mini slot drill to the limit of wear and throw it away, than to regrind it.

### Technical description

Feed $f_z$ for slot milling in steel $< 750 \text{ N/mm}^2$	0.008 mm
No. of teeth Z	3
Cutting edge $\varnothing D_c$	5 mm
Shank $\varnothing D_s$	6 mm
Overall length L	44 mm
Flute length $L_c$	13 mm
Direction of infeed	horizontal, oblique and vertical
Shank	HB with h6
Tolerance nominal $\varnothing$	e8
Helix angle	30 degrees
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	HSS Co 8
Standard	Manufacturer's standard
Type	N
Through-coolant	no
Colour ring	without
Type of product	End / face mill

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	83 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	25 m/min	P
CuZn	suitable only under restricted conditions	55 m/min	N
wet maximum	suitable		